

Marwood Metal Fabrication Limited

PRESS SPECIFICATIONS	AUTOMATIC / PROGRESSIVE PRESSES										BLANKING		TRANSFER	ROBOTIC TRANSFER LINE						TANDEM PRESS LINE				TANDEM PRESSES				FUTURE PLANS									
	TONNAGE	75	150	250	300	300	400	400	400	600	300	600	600	1000	500	500	500	500	500	600	300	300	300	290	300	400	500	500	2500	150	150						
MAKE	CLEARING	BROWN & BOGGS	COLT	BLISS	BLISS	VERSON	WARCO	BLISS	SCHULER	WARCO	DANLY	SCHULER	USH CLEARING	BLISS	BLISS	BLISS	BLISS	BLISS	VERSON	BLISS	BLISS	BLISS	BLISS	BLISS	BLISS	TOLEDO KNUCKLE JOINT	BLISS	BLISS	TBD	AIDA	AIDA						
PRESS #	2	7	9	6	8	10	11	12	21	25	32	22	31	26	27	28	29	30	18	15	16	17	1	14	4	19	20	33	34	35							
SERIAL #	52-19493	79153	968900	H64760	C-51281	10933	662062-1	J-9520	20.596	C-641134-1	73327101		10-4440	C107-01	C107-02	C107-03	C107-04	C107-05	SIN 18504	3008-6	3008-10	20476	83106	3008-5	T-27048	50149-1											
RISER YES/NO	No	No	No	No	No	No	No	No	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	No	YES	No	YES	YES	YES	YES	No	No					
RISER SIZE	/	/	/	/	/	/	/	/	142"x72"x10"	86"x84"x9"	132"x84"x10"	142"x72"x10"	144"x84"x10"	108"x84"x4"	108"x84"x4"	108"x84"x4"	108"x84"x4"	108"x84"x4"	120"x54"x10"	120"x54"x10"	120"x54"x10"	60"x54"x4"	/	120"x54"x10"	/	96"x72"x10"	96"x72"x10"	TBD	42"	42"							
RAM SIZE L-R	28"	42"	51 1/2"	84"	72"	96"	108"	84"	142"	84"	132"	142"	144"	120"	120"	120"	120"	120"	117"	120"	120"	60"	44.5"	120"	19"	96"	96"	TBD	42"	42"							
RAM SIZE F-B	18"	26"	36"	48"	48"	54"	72"	48"	72"	72"	84"	72"	84"	64"	64"	64"	64"	64"	64"	72"	48"	48"	48"	42"	48"	18"	72"	72"	TBD	28"	28"						
BOLSTER SIZE L-R	36"	50"	60"	84"	72"	96"	108"	84"	144"	84"	132"	144"	144"	108"	108"	108"	108"	108"	120"	120"	120"	60"	51"	120"	20"	96"	96"	TBD	50"	50"							
BOLSTER SIZE F-B	25"	32"	42"	48"	48"	60"	72"	48"	84"	72"	84"	84"	84"	60"	60"	60"	60"	60"	72"	54"	54"	54"	44"	54"	21"	72"	72"	TBD	32"	32"							
MAX SHUT HEIGHT OVER BOLSTER SDAU (W/O RISER)	12.10"	17.3/8"	22"	24"	25"	32"	32"	33 1/2"	44"	45"	48"	44"	52"	52"	52"	52"	52"	52"	45"	42"	42"	32"	20"	42"	11.75"	42"	42"	TBD	24	24							
ADJUSTMENT	4"	4 1/2"	5"	10"	10"	12"	12"	11"	16"	20"	20"	16"	14"	20"	20"	20"	20"	20"	24"	16"	16"	12"	4"	16"	0.5"	10"	10"	TBD	24	24							
STROKE	5"	6"	8"	10"	12"	16"	12"	12"	20"	12"	12"	20"	28"	28"	28"	28"	28"	28"	28"	20"	24"	24"	12"	12"	24"	4"	18"	18"	TBD	9	9						
PREFERRED SHUT HEIGHT	12.0"	17 1/4"	17 1/4"	17 1/4"	17 1/4"	23"	23"	23"	28"	23"	28"	28"	39.4	39.4	39.4	39.4	39.4	39.4	28"	28"	28"	23"	17 1/4"	28"	11.75"	23"	23"	TBD	17 1/4"	17 1/4"							
FEED DIRECTION	R->L	L->R	R->L	L->R	L->R	L->R	L->R	R->L	R->L	L->R	R->L	L->R	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	L->R	L->R					
T' SLOT SIZE	5/8 JIC	3/4 JIC	1"	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1" JIC	1 1/8" JIC	1" JIC	1" JIC	1" JIC	3/4 JIC	1" JIC	5/8 JIC	1" JIC	1" JIC	1" JIC	1" JIC	3/4 JIC	3/4 JIC						
CUSHIONS YES/NO	No	No	No	No	No	No	No	No	No	No	NO	No	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	No	No	No	No	No	YES	No	No							
NO. OF CUSHIONS	/	/	/	/	/	/	/	/	/	/	/	/	3	2	2	2	2	2	2	/	2	/	/	/	/	/	/	/	/	/	/						
PREFERRED FEED HEIGHT	7.0"	10 1/2"	10 1/2"	10 1/2"	10 1/2"	14"	14"	14"	16"	14"	/	LINEAR TRANSFER	*****ROBOTIC TRANSFER LINE*****						No	No	No	No	No	No	No	No	No	No	No	No	No	No	TRANSFER	10 1/2"	10 1/2"		
FEEDER TYPE	COLT	COLT	COLT	COLT	COLT	COLT	COLT	COLT	COLT	COLT	/	/	/	/	/	/	/	/	/	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder	Feeder		
MAX PROGRESSION	12"	20"	99"	99"	16"	110"	80"	100"	999.999"	999.9"	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/		
MAX WIDTH	12"	18"	14 1/2"	24"	24"	42"	46"	18"	72"	60"	/	60"	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/		
MAX MATL WIDTH	0.177" @ 2"	0.250" @ 4"	0.250" @ 4"	0.156" @ 15"	0.300" @ 24"	250 @ 24"	0.125 @ 46"	0.150" @ 26"	0.100" @ 72"	0.025" @ MIN	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	0.250" @ 4"	0.250" @ 4"	
VS THICKNESS	0.080" @ 12"	0.080" @ 18"	0.187" @ 15"	0.109" @ 24"	0.500" @ 24"	1.87 @ 42"	0.250" @ 12"	0.354" @ 12"	1.20" @ 42"	0.100" @ 60"	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	0.080" @ 18"	0.080" @ 18"	
DECOILER TYPE	LITTELL REEL	COLT REEL	COE CRADLE	COLT REEL	COE CRADLE	COLT REEL	COLT REEL	COE CRADLE	COLT REEL	COLT REEL	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	COLT REEL	COLT REEL
MAX WIDTH	18"	24"	14"	26"	24"	41"	46"	18"	72"	60"	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	24"	24"	
MAX COIL WEIGHT	4,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	40,000	40,000	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	20,000	20,000	
MAX COIL O.D.	54"	72"	72"	72"	72"	72"	72"	72"	72"	72"	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	72"	72"	
MIN I.D.	18"	18"	/	18"	/	/	18"	/	18"	18"	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	18"	18"	
MAX I.D.	22"	22"	/	22"	/	/	22"	/	22"	22"	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	22"	22"	
Current Open Capacity	50%	40%	30%	35%	30%	30%	30%	30%	8%	35%	n/a	50%	n/a	n/a	n/a	n/a	n/a	n/a	15%	15%	15%	15%	35%	15%	65%	35%	35%	n/a	N/A	N/A	n/a	N/A	N/A				
2009 Forecast Capacity	60%	50%	50%	50%	50%	50%	50%	50%	45%	45%	65%	40%	75%	75%	75%	75%	75%	75%	50%	50%	50%	50%	50%	50%	75%	50%	40%	75%	50%	50%	75%	50%	50%				

	Revised data	HS
	Revised data	HS
	Revised P7 & P2 Decoller In shut height on Press 17 w	HS
	DESCRIPTION	AUTHORITY

HS	HS
HS	HS
HS	HS
HS	HS
AUTHORITY	AUTHORITY

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